



FIGURE 3. Software risk access report.

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Monitoring and Risk-Based Inspection Strategies

Mechanistic models support pipeline operators in the decision-making process with respect to corrosion assessment and prevention. Pipeline integrity management requires corrosion growth rate calculations that currently must be derived from consecutive external corrosion direct assessments and ILL. The conventional approach is based on indirect measurements (potentials) and post-mortem (excavations, feature mapping) assessments limiting the operator's capabilities for proactive maintenance in a most cost-effective and timely way. Enbridge Pipeline Inc. has initiated an integrated external corrosion management program supported by mechanistic models. In a first step the as-is CP level and corrosion rate are calculated based on the latest survey data. Hot spots in the pipeline network are identified, which lead to a first intervention. This can be in the form of additional field inspections for model validation or the implementation of countermeasures that are elaborated in the model. Secondly, historical survey data are utilized to rerun the models and compute the seasonal (environmental) and system variations. For each simulation, the corrosion rate and metal loss are obtained. The time

interval between the field data is multiplied by the corrosion rate and accumulated metal loss or corrosion growth rate is obtained. Based on the variations in corrosion rates, a more intelligent integrated inspection approach is obtained.

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