



**FIGURE 6** NPS Test Station B (left) and E (right) depolarization waveform.

record potential waveforms proved to be valuable tools when evaluating pipeline polarization levels under challenging conditions, such as dynamic stray currents in pipeline/HVAC common corridors.

- The use of coupons proved to be a practical and technically sound option to determine the level of polarization of pipelines affected by dynamic stray current interference.
- The depolarization on a pipeline affected by dynamic stray current interference was measured accurately by coupons and was confirmed by the in-line inspection tool reporting no corrosion.
- Coupon potentials can be affected by anode bed voltage gradients during interruption where the CP current and/or the soil resistivity is sufficiently high, even away from the voltage gradients of the CP anode bed.
- The use of coupons can establish a CP criterion during periods of stray current or with PCRs installed.

- 3 NACE SP-0177-2024, Mitigation of Alternating Current and Lightning Effects on Metallic Structures and Corrosion Control Systems” (Houston, TX: AMPP, 2024).
- 4 AMPP CP3 Course Manual (Houston, TX: AMPP, 2023): Chapter 5.
- 5 N.G. Thompson, K.M. Lawson, “Development of Coupons for Monitoring Cathodic Protection Systems,” PRCI Contract PR-186-9220, Catalog No. L51888, Final Report (2001).
- 6 NACE TM-0497, Measurement Techniques Related to Criteria for Cathodic Protection on Underground or Submerged Metallic Piping Systems (Figure F-1).

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## References

- 1 A.R. Kowalski, J.C. Land, W.B. Holtsbaum, “Effective Pipeline Corrosion Monitoring in Regions Impacted by External DC Polarization Factors,” AMPP 2024, paper no. 21132 (Houston, TX: AMPP, 2024).
- 2 NACE SP0169-2013, “Control of External Corrosion on Underground or Submerged Metallic Piping Systems” (Houston, TX: NACE, 2013).